

Amend the Abstract as follows:

--ABSTRACT OF THE DISCLOSURE

~~The invention relates to a~~ A calibration device for calibrating extruded continuous profiles[, in particular tubes, including]] includes a plurality of successively arranged segment rings comprised of individual segments [[[18, 18', 18'']]] whose internal surfaces jointly form a calibration opening. Successively axially arranged segments [[[18, 18', 18'']]] are assembled in the form of a segment block [[[16]]]. The individual segments [[[18, 18', 18'']]] of each segment block [[[16]]] are arranged on a support structure [[[30, 30']]], and the segment blocks [[[16]]] are arranged, in an essentially circular form, in a housing [[[12, 14) in]] such a way that the axially adjacent segments [[[18, 18', 18'']]] partially overlap each other at each position thereof in a circumferential direction. Each support structure [[[30, 30')]] is connected to at least one a mounting and operating device (20, 20'). The by which the individual segment blocks (16) ~~which are associated to the support structures (30, 30')~~ thereof are fixed to the housing (12, 14) with the aid of the mounting and operating device (20, 20'), and the adjustment Adjustment of each segment block [[[16]]] is carried out in an axial direction. ~~In order to facilitate the installation and assembly, each~~ The mounting and operating device [[[20, 20')]] is divided into two parts, wherein a first part [[[42, 60)]] is connected to the support structure [[[30, 30')]], and a second part [[[40, 62)]] is received in the housing [[[12, 14)]]], and the two parts are connected with one another in a separable manner.

A clean copy of the Abstract is also enclosed by separate sheet.